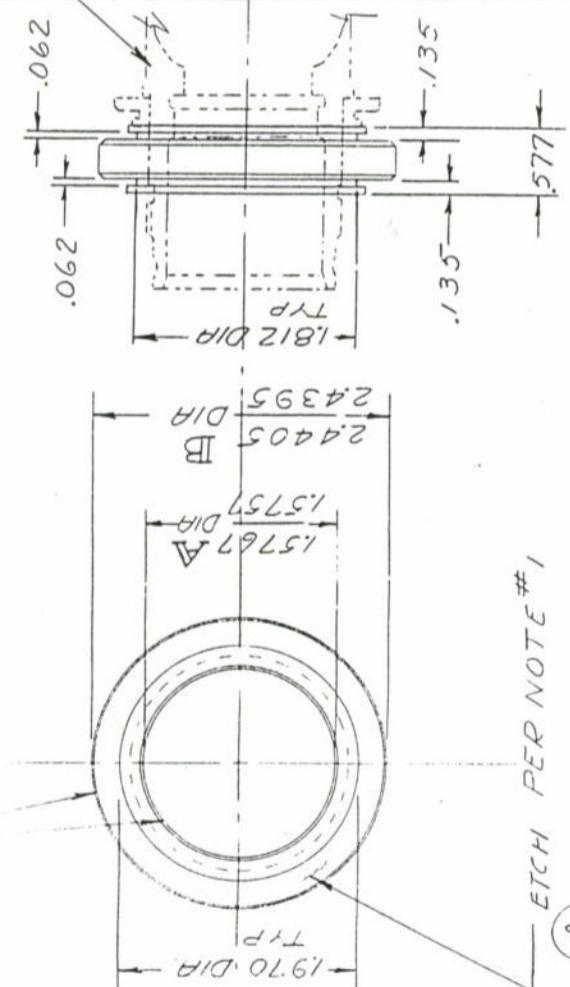


A WAS METAL STAMP 2PLSS 23JULY A/L 3605

1-.31 X 45°
2OTH SIDE

POWER TURBINE SHAFT (REF)



RELEASED FOR PROD.
DATE: 4/26/05 INT: kf

6795990

A

NOTES:

- (A) DIA B TO BE CONCENTRIC WITH
DIA A WITHIN .001 FIR

 APPROVALS DATE
DRAWN 4/4/05 6/29/62
CHECKED WAG 7-10-62
CHP. DR. SMM 7-10-62
TITL
METALLURGY
ENGR. 1 JTH
ENGR. 2 LPH
5061-T4 ALUM.
HEAT TREAT
ENGR. 3
FINAL 7-17-62
REVIEW APPROVAL
- (a) TOOL NO. & LAST CHANGE LETTER
PRECEDED BY WORD "ALLISON"
(b) VENDOR'S NAME OR TRADEMARK

2- ANODIZE PER AMS 2470

These tool drawings are furnished in accord with the terms of the DDA Tools Release Agreement. The aeropture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GID.

SPEC SUMMARY (REF)	
NUMBER	
AM5 2470	

SPECIAL INSPECTION AND TEST REQUIREMENTS
WHEN PART OR ASSEMBLY REQUIRES MAGNETIC AND
OR FLUORESCENT PENETRANT INSPECTION, THERE MUST
BE GOVERNMENT CERTIFIED OPERATORS AND INSPEC-
TORS. WHEN PART OR ASSEMBLY REQUIRES BUILDING,
OPERATORS AND EQUIPMENT MUST BE GOVERN-
MENT CERTIFIED. IN ADDITION, FACILITIES HAVING GOVERN-
MENT SOURCE INSPECTION MUST HAVE GOVERN-
MENT APPROVAL OF ANY HEAT TREATMENT, ANODIZING AND
PLATING EQUIPMENT WHERE APPPLICABLE.
ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFAC-
TURED OR PROCURED TO THIS DRAWING INCLUDING RE-
PLACEMENT SPARES ARE SUBJECT TO QUALITY CONTROL
PER SPECIFICATION MIL-Q-985B AND USARPC NOTICES
THERETO, AND TO TESTING PER SPECIFICATION AND
BULLETINS GOVERNING THE QUALIFICATION, ACCEPTATION
AND RELIABILITY OF ALLISON PRODUCTS. ALL PROCES-
SSES MUST INCLUDE PARTICIPATION BY ALLISON ENGI-
NEERING AND QUALITY CONTROL REPRESENTATIVES
UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODELS			
MODEL	CODE	SIZE	SIZE
T63-A-5 YT63-A-5	73342 C	6795990	SCALE FULL

FORM 882C (REV. 2-61)

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